

# CUSTOM METAL ROOFING AND GUTTER SYSTEMS



(763) 537-3686

Built with domestic materials and local muscle. We buy U.S. steel and cut, bend, solder, and install right here in Minnesota.

## GUTTERS



K-STYLE GUTTERS



HALF-ROUND GUTTERS



ELBOWS & DOWNSPOUTS



CUSTOM GUTTERS & OPEN FACE DOWNSPOUTS

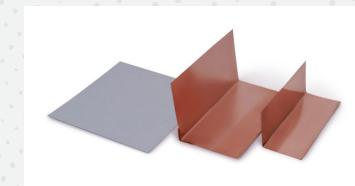
## RESIDENTIAL ROOF FLASHING



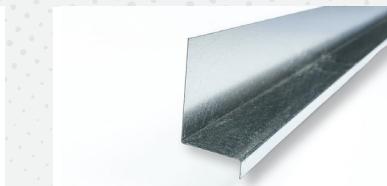
VALLEY



REGLET FLASHING



SHINGLE TINS



D-STYLE ROOF EDGE

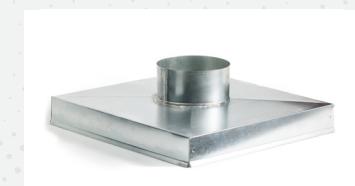
## CUSTOM FLASHING



RADIUS DRIP CAPS



SCUPPERS



CUSTOM FABRICATION



CUSTOM FLASHING

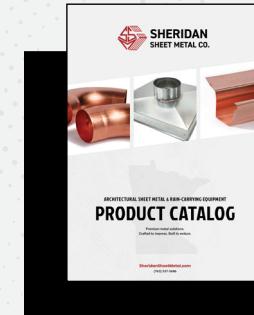
## METAL ROOFING



STANDING SEAM



BAY WINDOW ROOFS



## DOWNLOAD OUR CATALOG



Scan to download our catalog and learn more about our products.

Browse more than 2,000 products in stock for same-day pickup.

## AUTHORIZED DISTRIBUTOR FOR:



## WE DELIVER

We can deliver stocked and custom products directly to your job site, even outside of Minnesota.

# CUSTOM METAL FABRICATION



(763) 537-3686

We have the metal to match your needs.

## SHEET STOCK

GALVANIZED & BONDERIZED	Size	Gauge	Color
	48" x 120"	26, 24, 22, 20, 18, 16	G90
	60" x 120"	24	G90
	48" x 120"	24	Bonderized, Galvalume
	48" x 120"	24 (Prefinished)	Kynar Colors
SMP	24" x 120"	26 (Prefinished)	Brown, Terratone, Black
	42" x 120"	28 (Prefinished)	White, Brown
ALUMINUM	48" x 120"	.032, .040, .050, .063, .080	Mill Finish
	48" x 120"	.032, .040	Anodized
	48" x 120"	.032, .040 (Prefinished)	Kynar Colors
STAINLESS STEEL	48" x 120"	26, 24, 22	#304 Mill Finish
	48" x 120"	24	#316 Mill Finish
	48" x 120"	24	4B Brushed
COPPER	24" & 36" x 120"	16 OZ	Natural
	36" & 48" x 120"	20 OZ	Natural
	36" x 120"	48 OZ	Natural

## COIL STOCK

SMP & KYNAR	48"	26 (Prefinished)	White, Brown, Clay, Terratone, Almond, Dark Brown
	2.625", 12", 13.8125", 15", 16"	24 (Prefinished)	Kynar Colors
COPPER	2.625", 12", 13.8125", 15", 16"	16 OZ	Natural



**NEED SOMETHING CUSTOM?  
WE'RE YOUR SHOP.**

Most products can be custom made to order.  
Scan the QR code to view our full catalog or  
request a quote today.

## HEAVY DUTY MACHINES AND EQUIPMENT

### SHOP EQUIPMENT

- 3 - Roper Whitney Automated Brakes
- 2 - 10' Powered Shears
- Manual Shear
- Norlok Button Punch
- Pittsburg Machines
- 4'-10' Manual Brakes
- 18"-36" Rollers
- Powered Nochers, Punches, & Dies
- Circle Cutter
- Multiple Pexto Hand Rollers & Dies
- Groove Seamer
- Bar Folder
- Hand-Forming Tools
- 24-36" Drive Turners
- Other Specialized Sheet Metal Tools

### ROLL FORMING EQUIPMENT

- Metal Slitting Line
- Venter
- 5" K-Style High Back & Low Back Machine
- 6" K-Style Low Back Gutter Machine
- 6" Reverse Bead ½ Round Gutter Machine
- 3" x 4" Spout & Elbow Machine
- Straight & Curved Standing Seam Panel Machine
- Straight & Curved Seam Cover Machine



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