

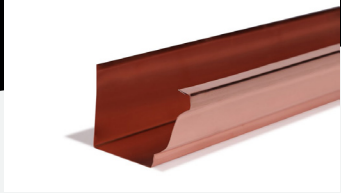
CUSTOM METAL ROOFING AND GUTTER SYSTEMS



(763) 537-3686

Built with domestic materials and local muscle. We buy U.S. steel and cut, bend, solder, and install right here in Minnesota.

GUTTERS



K-STYLE GUTTERS



HALF-ROUND GUTTERS

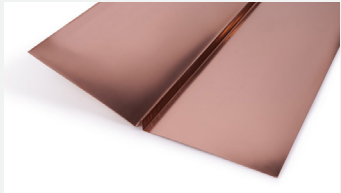


ELBOWS & DOWNSPOUTS



CUSTOM GUTTERS
& OPEN FACE DOWNSPOUTS

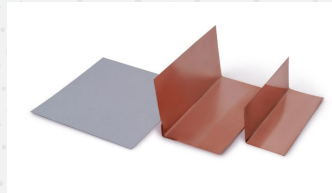
RESIDENTIAL ROOF FLASHING



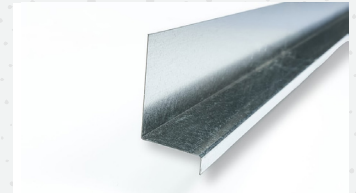
VALLEY



REGLET FLASHING



SHINGLE TINS

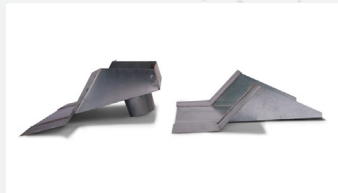


D-STYLE ROOF EDGE

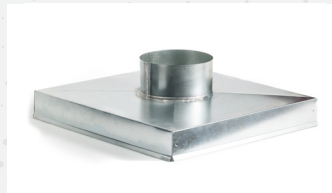
CUSTOM FLASHING



RADIUS DRIP CAPS



SCUPPERS



CUSTOM FABRICATION



CUSTOM FLASHING

METAL ROOFING



STANDING SEAM



BAY WINDOW ROOFS



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Browse more than 2,000 products in stock for same-day pickup.

AUTHORIZED DISTRIBUTOR FOR:



WE DELIVER

We can deliver stocked and custom products directly to your job site, even outside of Minnesota.

CUSTOM METAL FABRICATION



(763) 537-3686

We have the metal to match your needs.

SHEET STOCK

GALVANIZED & BONDERIZED	Size	Gauge	Color
	48" x 120"	26, 24, 22, 20, 18, 16	G90
	60" x 120"	24	G90
	48" x 120"	24	Bonderized, Galvalume
SMP	48" x 120"	24 (Prefinished)	Kynar Colors
	24" x 120"	26 (Prefinished)	Brown, Terratone, Black
ALUMINUM	42" x 120"	28 (Prefinished)	White, Brown
	48" x 120"	.032, .040, .050, .063, .080	Mill Finish
	48" x 120"	.032, .040	Anodized
STAINLESS STEEL	48" x 120"	.032, .040 (Prefinished)	Kynar Colors
	48" x 120"	26, 24, 22	#304 Mill Finish
	48" x 120"	24	#316 Mill Finish
COPPER	48" x 120"	24	4B Brushed
	24" & 36" x 120"	16 OZ	Natural
	36" & 48" x 120"	20 OZ	Natural
COPPER	36" x 120"	48 OZ	Natural

COIL STOCK

SMP & KYNAR	48"	26 (Prefinished)	White, Brown, Clay, Terratone, Almond, Dark Brown
	2.625", 12", 13.8125", 15", 16"	24 (Prefinished)	Kynar Colors
COPPER	2.625", 12", 13.8125", 15", 16"	16 OZ	Natural

HEAVY DUTY MACHINES AND EQUIPMENT

SHOP EQUIPMENT

- 3 - Roper Whitney Automated Brakes
- 2 - 10' Powered Shears
- Manual Shear
- Norlok Button Punch
- Pittsburg Machines
- 4'-10' Manual Brakes
- 18"-36" Rollers
- Powered Nochers, Punches, & Dies
- Circle Cutter
- Multiple Pexto Hand Rollers & Dies
- Groove Seamer
- Bar Folder
- Hand-Forming Tools
- 24-36" Drive Turners
- Other Specialized Sheet Metal Tools

ROLL FORMING EQUIPMENT

- Metal Slitting Line
- Venter
- 5" K-Style High Back & Low Back Machine
- 6" K-Style Low Back Gutter Machine
- 6" Reverse Bead ½ Round Gutter Machine
- 3" x 4" Spout & Elbow Machine
- Straight & Curved Standing Seam Panel Machine
- Straight & Curved Seam Cover Machine



**NEED SOMETHING CUSTOM?
WE'RE YOUR SHOP.**

Most products can be custom made to order. Scan the QR code to view our full catalog or request a quote today.



**SHERIDAN
SHEET METAL CO.**

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