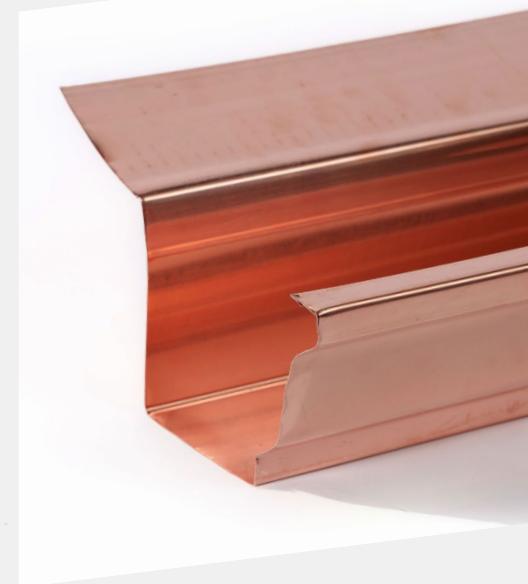


**SHERIDAN
SHEET METAL CO.**



ARCHITECTURAL SHEET METAL & RAIN-CARRYING EQUIPMENT

PRODUCT CATALOG

Premium metal solutions.
Crafted to impress. Built to endure.

SheridanSheetMetal.com

(763) 537-3686

Domestic materials and local muscle.

Sheridan Sheet Metal Company has proudly been part of the Twin Cities community for more than 75 years. We've honed our process over decades of successful projects, and our fabrication team is made up of architectural sheet metal experts who've worked here for years. We stock products and accessories that other places don't, including Minnesota's best selection of half-round gutters.



WHY CHOOSE CUSTOM METAL PRODUCTS?

Get the most from your investment.

Choose durable materials like copper and steel that withstand the test of time and Minnesota's harsh weather.

Prevent water damage to your home or business.

Protect basements, foundations, and structures with high-quality metal rain management systems made by experienced professionals.

Make your project beautiful.

Immediately boost your property's aesthetic appeal with material, color, and style options that look as good as they perform.



Find the hard-to-find.

We offer a wide selection of metal and copper downspout and metal roofing products you simply won't find anywhere else. Our inventory includes more than 2,000 unique and specialized metal products, including the best selection of half-round gutters in Minnesota.

For those looking for luxury or custom gutters or roofing materials, we're a one-stop shop, getting you what you need on time and on budget without juggling multiple suppliers.

FIND EXACTLY WHAT YOU NEED.

**Explore our full range of rain-carrying
& architectural metal solutions.**

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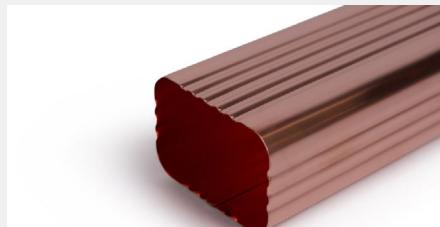
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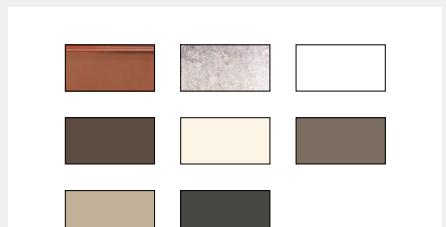
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K-Style Gutters

K-Style gutters have set the standard in rain management, blending durability with a sleek, architectural profile. Their ability to channel water efficiently while complementing a variety of home styles makes them a favorite among contractors and homeowners alike. Whether you're working on a modern build or restoring a classic home, these gutters offer a balance of function and aesthetic appeal that's hard to beat.



K-STYLE HIGH BACK GUTTER

- 5" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze

Length ran to order



K-STYLE LOW BACK GUTTER

- 5" & 6" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze

Length ran to order, Kynar colors available upon request



K-STYLE FRICTION END CAPS, LEFT & RIGHT

- 5" & 6" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze

• 50/box or 1 ea



K-STYLE MITERED END CAPS, LEFT & RIGHT

- 5" & 6" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 1 ea

Made to order, Kynar colors available upon request

K-STYLE BOX MITERS, INSIDE & OUTSIDE

- 5" & 6" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 10/box or 1 ea

Made to order, Kynar colors available upon request

K-STYLE INSIDE DOUBLE MITERS

- 5" & 6" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 1 ea

Made to order, Kynar colors available upon request



K-STYLE OUTLETS

- 3" Copper
- 4" Copper & Galvanized
- 50/box or 1 ea



K-STYLE WIDE FLANGE OUTLETS

- 3" & 4" White
- 5" Copper & Galvanized
- 50/box or 1 ea



BENT GUTTER STRAPS HIGH BACK STRAP

- 5" Copper & Galvanized
- 100/box or 1 ea

Fits 5" high back gutter



4", 5", 6" STRAIGHT GUTTER STRAPS

- Copper & Galvanized
- 100/box or 1 ea

Fits 4", 5", 6" gutter



K-STYLE CONCEALED HANGERS

- 5" & 6" Copper
- 5" & 6" Galvanized
- 100/box or 1 ea



GUTTER SCREEN

- Fits 5" & 6" gutter
- Copper & Black Epoxy
- Box quantities vary or 1 ea



SPLASH GUARDS

- 12" x 12" x 3" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 1 ea

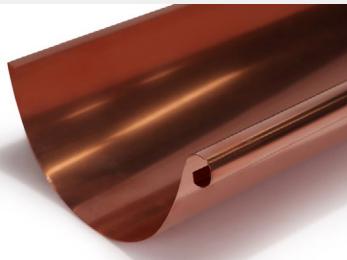
Kynar colors available upon request

CONTACT US TO ORDER TODAY:

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Half-Round Gutters

For those who appreciate timeless craftsmanship, half-round gutters offer both beauty and performance in equal measure. Their rounded shape provides a classic look while efficiently channeling water away from a structure. Whether restoring a historic property or enhancing a new build with a distinctive touch, half-round gutters bring elegance to any design.



6" EUROPEAN HALF-ROUND GUTTER

- 18 oz Copper
- 24 ga Galvanized
- 10' & 20' lengths
- 1 ea



6" EUROPEAN HALF-ROUND SPHERICAL END CAP

- Copper
- 25/box or 1 ea



6" EUROPEAN HALF-ROUND FLAT END CAP

- Right hand & left hand, Copper
- 25/box or 1 ea



6" EUROPEAN HD HALF-ROUND ROOF HANGER

- Copper & Galvanized
- 10/box or 1 ea



6" EUROPEAN HD HALF-ROUND FASCIA HANGER

- Copper & Galvanized
- 25/box or 1 ea



6" EUROPEAN HD HALF-ROUND ADJUSTABLE FASCIA HANGER

- Copper
- 25/box or 1 ea



6" HALF-ROUND GUTTER HANGER

- European & Reverse Bead
- Copper & Galvanized
- Powder-coated to match standard colors
- 50/box or 1 ea



6" EUROPEAN HALF-ROUND MITER

- Inside & Outside Miter, Copper & Galvanized
- 5/box or 1 ea



STAR DROP OUTLET

- Copper & Galvanized
- 25/box or 1 ea



4" EUROPEAN PLAIN ROUND DOWNSPOUT

- Copper
- 10' lengths
- 50/box or 1 ea



4" EUROPEAN PLAIN ROUND DOWNSPOUT ELBOW

- Copper
- 40° & 72° Elbow
- 25/box or 1 ea



4" EUROPEAN DOWNSPOUT BRACKET

- Copper & Galvanized
- 25/box or 1 ea



HALF-ROUND GUTTER

- 5" & 6" Copper, 16 oz. & 20 oz.
- 5" & 6" 26 ga, Galvanized
- 10' & 20' lengths, 1 ea



HALF-ROUND END CAPS

- 5" & 6" Copper
- 5" & 6" Galvanized
- 50/box or 1 ea



HALF-ROUND MITERS

- 5" & 6" Copper
- 5" & 6" Galvanized
- 20/box or 1 ea



HALF-ROUND EASY-ON "RIVAL" HANGER

- 5" & 6" Copper
- 5" & 6" Galvanized
- 50/box or 1 ea



#10 SHANKS & CIRCLES

- 5" & 6" Copper
- 5" & 6" Galvanized
- 50/box or 1 ea



HALF-ROUND OUTLETS (B DROPS)

- 3" & 4" Copper
- 3" & 4" Galvanized
- 50/box or 1 ea



6" REVERSE BEAD HALF-ROUND GUTTER

- Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze

Length ran to order, Kynar colors available upon request



6" REVERSE BEAD HALF-ROUND END CAP

- Powder-coated to match standard colors
- 1 ea

Kynar colors available upon request



6" REVERSE BEAD HALF-ROUND MITER

- Inside & Outside Miter
- Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 1 ea

Made to order, Kynar colors available upon request

Elbows

Every rain management system requires snug fits to function properly. Elbow connectors provide the flexibility needed to navigate architectural details. Whether directing water around corners or ensuring smooth drainage from gutters to downspouts, these components play a critical role in overall system efficiency.



RECTANGULAR CORRUGATED ELBOWS

- 2" x 3" Copper, Galvanized, White, Brown
 - A Style: 45°, 75°, 20/box or 1 ea
 - B Style: 45°, 75°, 20/box or 1 ea
- 3" x 4" Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
 - A Style: 22°, 45°, 75°, 20/box or 1 ea
 - B Style: 22°, 45°, 75°, 20/box or 1 ea
- 4" x 5" Copper, Galvanized, White, Brown
 - A Style: 45°, 75°, 10/box or 1 ea
 - B Style: 45°, 75°, 10/box or 1 ea

Kynar colors available upon request

75° is the standard elbow to use for downspouts



ROUND CORRUGATED ELBOWS

- 3" Copper: 45°, 60°, 75°, 90°, 10/box or 1 ea
- 3" Galvanized: 45°, 60°, 75°, 90°, 20/box or 1 ea
- 4" Copper: 45°, 75°, 90°, 10/box or 1 ea
- 4" Galvanized: 45°, 60°, 75°, 90°, 20/box or 1 ea
- 5" Copper: 45°, 75°, 10/box or 1 ea
- 5" Galvanized: 45°, 75°, 10/box or 1 ea
- 6" Copper: 45°, 75°, 10/box or 1 ea
- 6" Galvanized: 45°, 75°, 10/box or 1 ea

75° is the standard elbow to use for downspouts



PLAIN ROUND ELBOWS

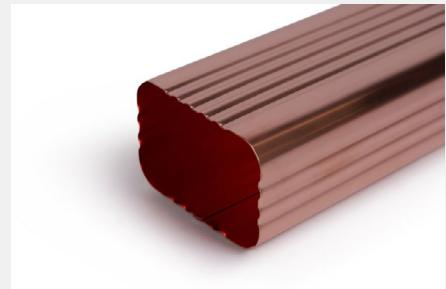
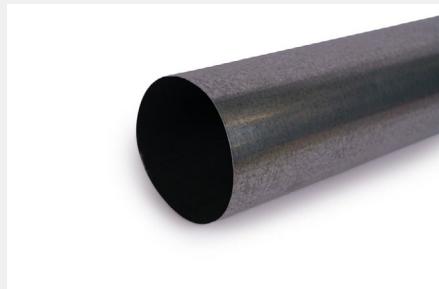
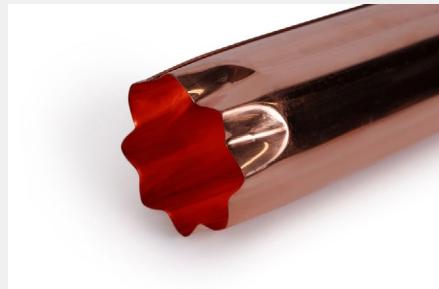
- 3" Copper, Galvanized, 45° & 75°
- 4" Copper, Galvanized, 45° & 75°
- 20/box or 1 ea

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Downspouts

A gutter system is only as effective as its ability to move water away from a structure, and that's where downspouts come in. These essential components protect foundations, landscaping, and exteriors by ensuring water is efficiently directed away from the building. With a range of sizes, materials, and styles available, you can find the right solution to complete your rain-carrying system with confidence.



ROUND CORRUGATED PIPE

- 3" Copper & Galvanized
- 4" Copper & Galvanized
- 5" Copper & Galvanized
- 6" Copper & Galvanized
- 10' lengths, 1 ea

PLAIN ROUND PIPE

- 3" Copper & Galvanized
- 4" Copper & Galvanized
- 5" Copper & Galvanized
- 10' lengths, 1 ea

RECTANGULAR CORRUGATED DOWNSPOUT

- 2" x 3" @ 10', Copper, Galvanized, White, Brown, 50'/bundle or 1 ea
- 3" x 4" @ 10' & 15', Copper, Galvanized, White, Brown, Dark Bronze, Clay, Terratone, Almond, 50'/bundle or 1 ea
- 4" x 5" @ 10', Copper, Galvanized, White, Brown, 40'/bundle or 1 ea

*Other lengths available upon request,
Kynar colors available*

CUSTOM OPEN FACE DOWNSPOUTS

Commercial downspouts are a critical component of any drainage system, directing water safely away from your building to prevent damage to the foundation and surrounding areas.

We custom fabricate downspouts tailored to your building's unique requirements, including specialized shapes, sizes, and finishes.

Made to order, Kynar colors available





UNIVERSAL 4" DOWNSPOUT BRACKET

- Works on all 3" x 4" rectangular or 4" round corrugated downspouts
- 3" x 4" Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 25/box or 1 ea



U DOWNSPOUT BRACKETS

- 3", 4", 5", Copper & Galvanized
- 50/box or 1 ea



SQUARE DOWNSPOUT CLINCHER BANDS

- 2" x 3" Copper, Galvanized, White, Brown
- 3" x 4" Copper, Galvanized, White, Brown, Clay, Terratone, Almond
- 100/box or 1 ea



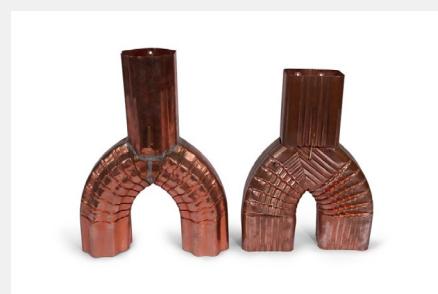
ROUND DOWNSPOUT STRAPS

- 3" Copper & Galvanized
- 4" Copper & Galvanized
- 100/box or 1 ea

COLLECTION BOXES

- In Stock: Copper, Galvanized, Bonderized
- Prefinished / Custom sizes
- 6/box or 1 ea

Made to order, Kynar colors available



CUT OFFS

- 3" x 4" Square, Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 3" & 4" Round Corrugated, Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- Powder-coated to match standard colors
- 1 ea

Made to order



DOWNSPOUT TIE-IN

- 3" & 4" Round Corrugated and Square Corrugated

Made to order, custom fabricated to match customers' existing conditions

CONCRETE SPLASH BLOCKS

- 11" x 30", Concrete
- 18" x 30", Concrete
- 1 ea

CONTACT US TO ORDER TODAY:

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Flashing

Water has a way of finding the smallest gaps and seams, which is why flashing is essential for protecting vulnerable areas of a building. Properly built and installed flashing helps prevent leaks, structural damage, and costly repairs. At Sheridan Sheet Metal, we fabricate high-quality flashing designed for various roofing and siding applications. From standard profiles to custom solutions, our flashing delivers the durability and precision needed to keep structures secure.



"W" STYLE VALLEY

- 24", 10' pieces, Copper
- 24", 10' pieces, Galvanized
- 24", 10' pieces, Black, Brown, Terratone
- 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



DORMER FLASHING

- 2" x 3" & 4" x 5", 10' pieces, Galvanized
- 3" x 4", 10' pieces, Black, Brown, Terratone
- 100'/bundle or 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



D-EDGE

- 2 ½", 10' pieces (30 gauge), Galvanized, White, Brown, Black, 250'/box or 1 ea
- 5", 10' pieces (28 gauge), Galvanized, White, Brown, 100'/bundle or 1 ea

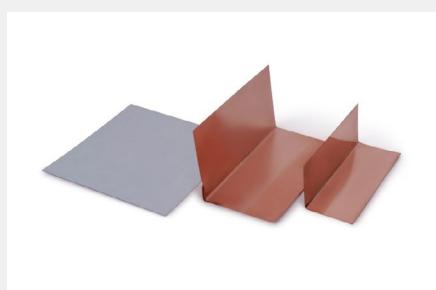
Custom sizes made to order upon request, Kynar colors available upon request



GUTTER APRON

- 2" x 3", 10' pieces, Galvanized, White, Brown
- 100'/bundle or 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



SHINGLE TINS

- 5" x 7" Flat & Bent, Copper, Galvanized, 100/bundle or 1 ea
- 8" x 8" Flat & Bent, Copper, Galvanized, 50/bundle or 1 ea
- 8" x 8" Bent, Black, Brown, Terratone, 50/bundle or 1 ea
- 5" x 5" X 14" Bent, Copper, Galvanized, 25/bundle

Custom sizes made to order upon request, Kynar colors available upon request



KICK OUT FLASHING

- Copper made to order
- 6" x 6" x 12" Galvanized
- 4" x 4" x 8" Galvanized
- 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



RAIN DIVERTER

- 1 $\frac{3}{4}$ " x 7", 10' pieces, Galvanized, White, Brown
- 50'/bundle or 1 ea

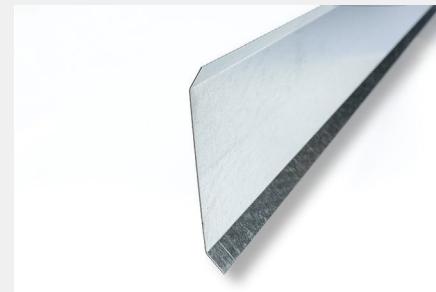
Custom sizes made to order upon request, Kynar colors available upon request



REGLET FLASHING

- 4" face, 10' pieces, Galvanized, White, Brown, Black, Terratone
- 100'/bundle or 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



PHILADELPHIA FLASHING

- 4" face, 10' pieces, Galvanized
- 100'/bundle or 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



RIDGE ROLL

- 10' pieces, Copper & Galvanized
- 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



FINIAL BALLS

- Copper & Galvanized
- 5/box or 1 ea



OFFSET FLASHING

- $\frac{3}{8}$ ", $\frac{7}{16}$ ", $\frac{1}{2}$ ", $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 10' pieces, Galvanized
- 100'/bundle or 1 ea

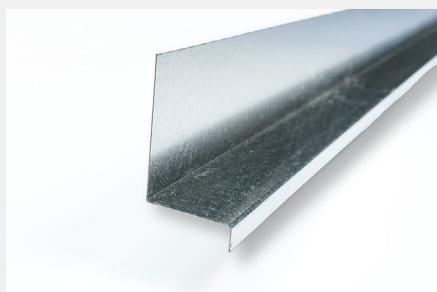
Custom sizes made to order upon request, Kynar colors available upon request



BRICK FLASHING

- 1" x 2", 2" x 3", 10' pieces, Galvanized
- 100'/bundle or 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



DRIP CAPS

- 1", $1\frac{1}{8}$ ", $1\frac{1}{4}$ ", $1\frac{3}{8}$ ", $1\frac{1}{2}$ ", $1\frac{7}{8}$ ", 2", with 2" back, 10' pieces, Galvanized, 100'/bundle or 1 ea
- $1\frac{5}{8}$ " & $1\frac{7}{8}$ " with 3" back, 10' pieces, Galvanized, 100'/bundle or 1 ea
- 1", $1\frac{1}{8}$ ", $1\frac{1}{4}$ ", $1\frac{3}{8}$ ", $1\frac{1}{2}$ ", with 2" back, 10' pieces, White, 100'/bundle or 1 ea

Custom sizes made to order upon request, Kynar colors available upon request



MASONRY DRIP EDGE

- 26 ga type 304 & 316 Stainless Steel, 2" & 3", 10' pieces
- 100'/bundle or 1 ea

Custom sizes made to order upon request, Kynar colors available upon request

Roof Accessories

A roof does more than shelter a building – it's the first line of defense against the elements. The right accessories enhance performance and longevity, ensuring every detail is accounted for. Designed to work seamlessly with our rain management systems, built to withstand harsh conditions, and crafted with precision, these finishing touches help complete any project with durability and style.



SCUPPERS

- 10" wide 4" x 4" wood cant overflow or with 4" outlet, Galvanized
- 1 ea

Kynar colors available



FLAT ROOF FLASHING

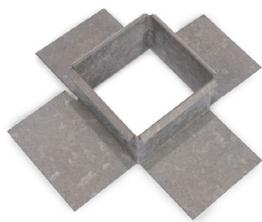
- 3", 4", 5", 6", 8", 10", 12", 14", 16", Galvanized
- 1 ea
- Custom sizes made to order



STORM COLLARS

- 3", 5", 6", 7", 8", 9", 10", Galvanized
- 1 ea
- Custom sizes made to order

Kynar colors available



PITCH PANS

- 4" x 4" & 6" x 6", 4" high, Galvanized
- 1 ea



PLATE & TUBES

- 3", 4", 5" 18" long tube, Galvanized
- 1 ea
- Copper made to order



ROOF VENTS

- Lamanco Copper Vents, 94 sq ft
- 3/box or 1 ea



KITCHEN & BATH VENTS

- Custom 634 Copper, Kitchen Black
- Custom 636 Copper, Bath Black
- 1 ea



CHIMNEY SADDLES

- Copper, Galvanized, Bonderized
- Need width of chimney, exact roof pitch and distance to counter flashing
- 1 ea

Made per order



F.J. MOORE PLUMBING VENTS

- 2", 3", 4", 5" Regular & High Pitch, Copper, Galvanized
- 1 ea



SNOW GUARDS

- SGCP 100, Copper
- 50/box or 1 ea



CHIMNEY CHASE TOP

- 24 ga prefinished steel, Copper, Galvanized, Bonderized
- 1 ea

Made to order, Kynar colors available upon request



PLUMBING STACK

- 2", 3", 4", 5" sizes
- Copper, Galvanized, Bonderized
- Standard or high pitch
- 1 ea



PITCHED FLASHING

- 3", 4", 5", 6", 7", 8", 10", 12", Galvanized
- 1 ea

Made to order



HAND TOOLS

- Malco Tools
- Midwest Snips
- Wiss Snips
- Stanley Tools
- Amerimax Hand Bender

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Custom Made Products

Not every project fits a standard solution. Custom fabrication makes all the difference, whether it's a unique architectural feature, a specialized rain-carrying system, or a one-of-a-kind roofing element. Sheridan Sheet Metal specializes in bringing custom designs to life, crafting high-quality metal solutions that meet exact specifications. With decades of experience and expert craftsmanship, we ensure every custom-made product is built to fit, function, and impress.



Radius Drip Cap detailed view

BAY ROOFS

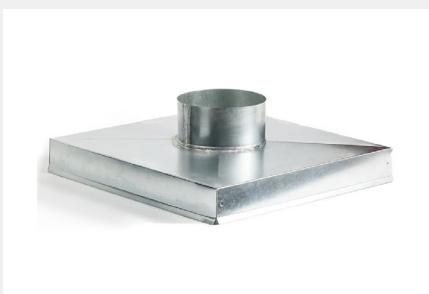
- Flat & Concave Panels, Copper
- 1 ea

Kynar colors available upon request

RADIUS DRIP CAP

- 24 ga prefinished steel, Galvanized, Bonderized, Copper

Made to order, Kynar colors available



OPEN FACE DOWNSPOUT

- 24 ga prefinished steel, Copper, Galvanized, Bonderized
- 10' lengths
- 1 ea

Made to order, Kynar colors available

CHIMNEY CHASE TOP

- 24 ga prefinished steel, Copper, Galvanized, Bonderized
- 1 ea

Made to order, Kynar colors available upon request

CONTINUOUS SOFFIT VENTING

- Custom widths possible
- Fabricated from copper, painted steel, or aluminum
- 10' pieces, 1 ea

Made to order



STANDING SEAM METAL ROOFS

- Standard Panel
- Seam Cover 1" tall
- Seam Spacing 14 1/4" on center
- 1 ea

Made to order, Kynar colors available upon request



DOWNSPOUT TIE-IN

- 3" & 4" Round Corrugated and Square Corrugated
- 1 ea

Custom fabricated to match customers' existing conditions



FOUNDATION FLASHING

- Made from steel or aluminum
- Custom fabricated to match existing conditions
- 10' pieces, 1 ea



CHIMNEY SADDLES

- Copper, Galvanized, Bonderized
- Need width of chimney, exact roof pitch and distance to counter flashing
- 1 ea

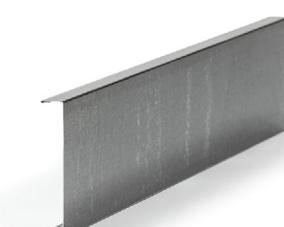
Made to order



FLAT BASE ROOF JACK

- Made to fit existing conditions
- Copper, Galvanized, Bonderized
- 1 ea

Made to order



C-CHANNEL

- Fabricated per order
- Custom sizes
- Any material
- 10' pieces, 1 ea



COLLECTION BOXES

- In stock: Copper, Galvanized, Bonderized,
- Prefinished / Custom sizes
- 6/box or 1 ea

Made to order, Kynar colors available



CUSTOM PLANTER BOXES

- Copper, Galvanized, Bonderized
- 1 ea

Made to order

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Sealants & Fasteners

The strength of a metal system isn't just in the panels, gutters, or flashing — it's in the details that hold everything together. Sealants and fasteners are the unsung heroes of durability, providing weather resistance and structural integrity that ensure long-term performance.



GUTTER SEAL

- Seamer Mate 11 oz tube, 12/box or 1 ea
- NPC 5 oz tube, 36/box or 1 ea
- NPC 11 oz tube, 12/box or 1 ea

TOUCH UP PAINT

- White, Brown 4.5 oz, 12/case or 1 ea
- Clay, Dark Bronze, Terratone, Almond 4.5 oz, 1 ea

Kynar colors available upon request



NAILS

- 1½", 2" & 2½" Ring Shank, Galvanized, 25 lbs/case or per lb
- 1", 1½", 2" & 2½" Ring & Smooth Shank, Copper, 25 lbs/case or per lb

SOLDERING ACCESSORIES

- ½ lb. bars and 8 oz flux jars
- 1 ea





SCREWS

- 1", 1½", 2" & 3" wood grips with sealing washer (1/4" hex head)
- 1½" wood grips Kynar color
- 50/bag or 100/bag



POP RIVETS

- #42 Pop Rivets (Stainless Steel) Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- #44 Kynar Colors
- #42 & #44 Copper
- #42 Cold Rolled
- #42 & #44 Stainless Steel
- #44 Galvanized
- 100/bag



ZIP SCREWS

- ½" zip screws with ¼" head
- Copper, Galvanized, White, Brown, Clay, Terratone, Almond, Dark Bronze
- 100/bag

Kynar colors available upon request



PAINTED WOOD GRIP SCREWS

- 1½" wood grip screw with neoprene washer to match Kynar colors
- 100/bag or 1 ea

Custom Metal Fabrication

We have the metal to match your needs.

SHEET STOCK

	Size	Gauge	Color
GALVANIZED & BONDERIZED	48" x 120"	26, 24, 22, 20, 18, 16	G90
	60" x 120"	24	G90
	48" x 120"	24	Bonderized, Galvalume
	48" x 120"	24 (Prefinished)	Kynar Colors
SMP	24" x 120"	26 (Prefinished)	Brown, Terratone, Black
	42" x 120"	28 (Prefinished)	White, Brown
ALUMINUM	48" x 120"	.032, .040, .050, .063, .080	Mill Finish
	48" x 120"	.032, .040	Anodized
	48" x 120"	.032, .040 (Prefinished)	Kynar Colors
STAINLESS STEEL	48" x 120"	26, 24, 22	#304 Mill Finish
	48" x 120"	24	#316 Mill Finish
	48" x 120"	24	4B Brushed
COPPER	24" & 36" x 120"	16 OZ	Natural
	36" & 48" x 120"	20 OZ	Natural
	36" x 120"	48 OZ	Natural

COIL STOCK

SMP & KYNAR	48"	26 (Prefinished)	White, Brown, Clay, Terratone, Almond, Dark Brown
	2.625", 12", 13.8125", 15", 16"	24 (Prefinished)	Kynar Colors
COPPER	2.625", 12", 13.8125", 15", 16"	16 OZ	Natural



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- 2 - 10' Powered Shears
- Manual Shear
- Norlok Button Punch
- Pittsburg Machines
- 4'-10' Manual Brakes
- 18"-36" Rollers
- Powered Nohers, Punches, & Dies
- Circle Cutter
- Multiple Pexto Hand Rollers & Dies
- Groove Seamer
- Bar Folder
- Hand-Forming Tools
- 24-36" Drive Turners
- Other Specialized Sheet Metal Tools

ROLL FORMING EQUIPMENT

- Metal Slitting Line
- Venter
- 5" K-Style High Back & Low Back Machine
- 6" K-Style Low Back Gutter Machine
- 6" Reverse Bead ½ Round Gutter Machine
- 3" x 4" Spout & Elbow Machine
- Straight & Curved Standing Seam Panel Machine
- Straight & Curved Seam Cover Machine



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SHEET METAL CO.**

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Color Options

The right color can transform a project, enhancing curb appeal and architectural harmony. Our standard 26-gauge prefinished steel gutters come with your choice of six standard colors. We put a full coat of silicon-modified polyester (SMP) paint on both sides of our standard gutters. This durable, double-sided protection is key to why our sturdy steel gutters last so long.



COPPER



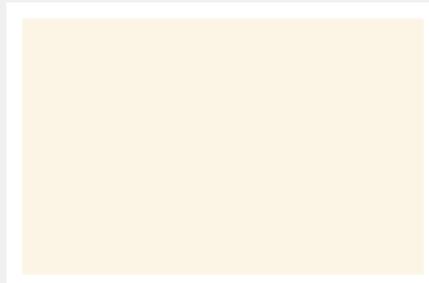
GALVANIZED STEEL



WHITE



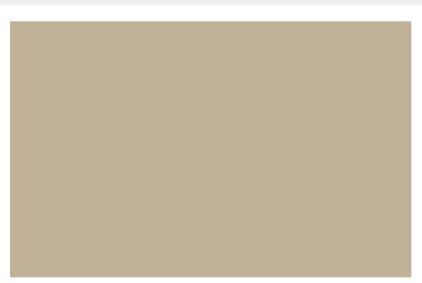
BROWN



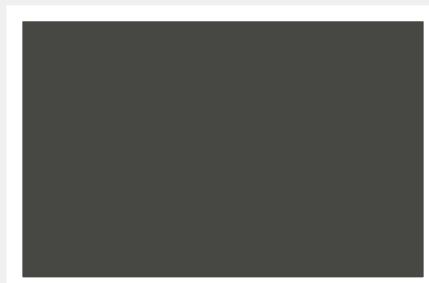
ALMOND



TERRATONE



CLAY



DARK BRONZE



OTHER KYNAR COLORS

Expert Installation From Start to Finish



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Every project is unique, and every Sheridan Sheet Metal installation is performed by our skilled, long-term employees. We have extensive experience with:

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- Leaf guard and accessory installation



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Whether it's residential or commercial, you'll have our Sheridan Sheet Metal team of experienced installers making sure everything is perfectly fitted and watertight. We have extensive experience with:

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- Custom soldered low slope roofing installation



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- Eyebrow roof installation
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You can get exactly what your project calls for from our custom metal shop. Once your materials are made, our expert installers will finalize and install on-site. We have extensive experience with:

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2. Prices on the separate sheets specified, unless otherwise indicated, do not include sales, excise or other taxes payable on account of this transaction (except income tax) and such taxes now or hereafter levied applicable to this transaction shall be paid by Buyer.
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1. Open account sales have payment terms of net 30 unless otherwise stipulated.
2. All invoices will be dated the day of shipment.
3. Remittance Address: Sheridan Sheet Metal Inc. 4108 Quebec Ave. N. New Hope, MN 55427

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2. 20% handling charge plus incurred freight will be made on all material returned without written authorization by Seller.

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Returns are accepted within thirty (30) days of purchase with the original receipt. All returned items must be in saleable condition — unused, unaltered, tarnish-free, and in their original packaging where applicable.

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